

Implementation in embedded systems of state observers based on multibody dynamics

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Doctoral thesis

Ferrol, June 25th, 2020



UNIVERSIDADE DA CORUÑA

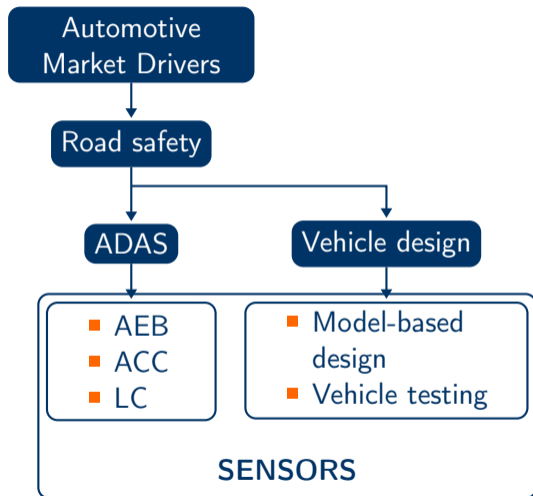
Outline

- 1 Introduction
- 2 Model-based state observers
- 3 New generation embedded hardware
- 4 Use-case application
- 5 Conclusions and future work

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- 3 New generation embedded hardware
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Motivation



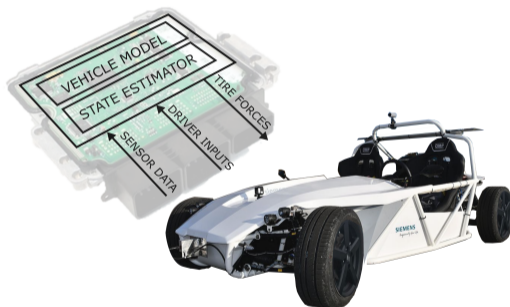
Use-Case: Wheel Force Transducers

Real sensors

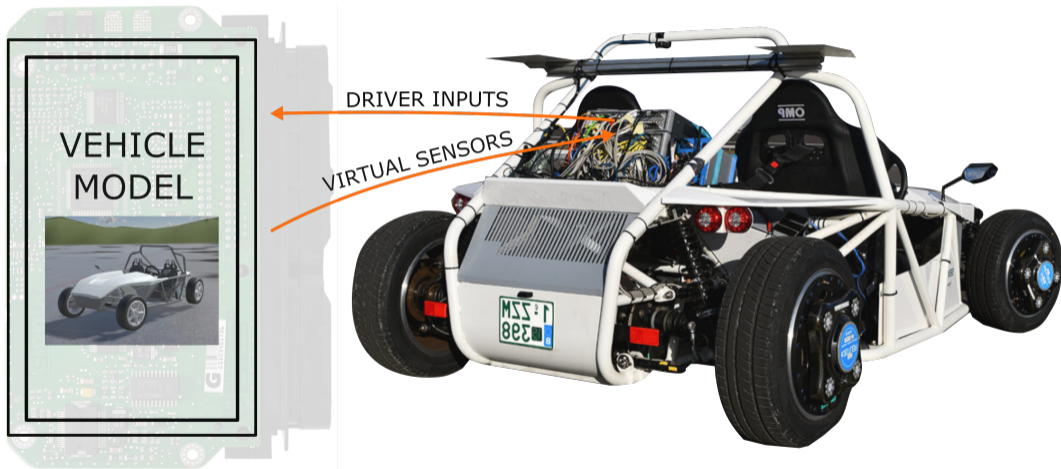
- Instrumented rim
- Based on strain gauges
- Expensive

Virtual sensors

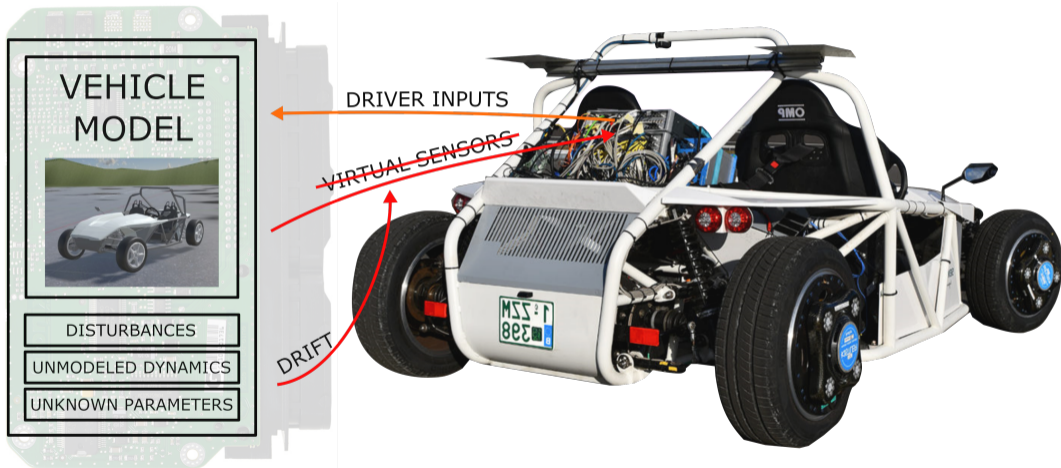
- Model-based
- Virtual environment
- Minimal set of sensors



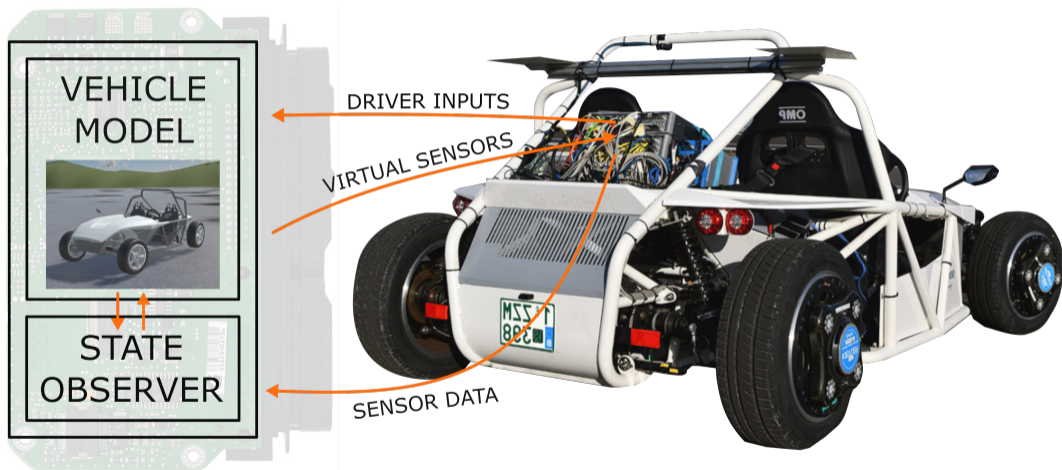
Virtual Sensing



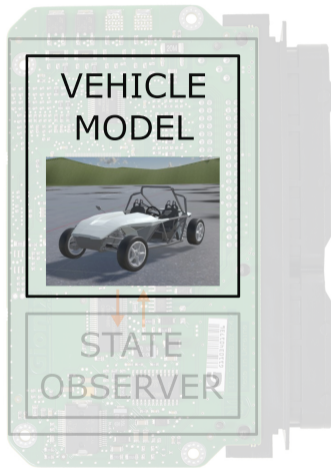
Virtual Sensing



Virtual Sensing



Virtual Sensing: Vehicle modeling



Vehicle Model

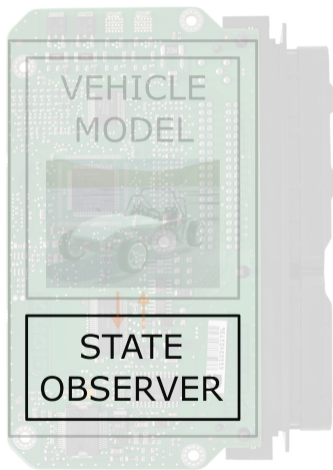
Analytical Models

- ✓ Low computational cost
- ✓ Reduced complexity
- ✓ Less vehicle parameters
- ✗ Lower accuracy
- ✗ Maneuver specific

Multibody Models

- ✗ High computational cost
- ✓ More virtual sensors
- ✗ More vehicle parameters
- ✓ Higher accuracy
- ✓ More versatile

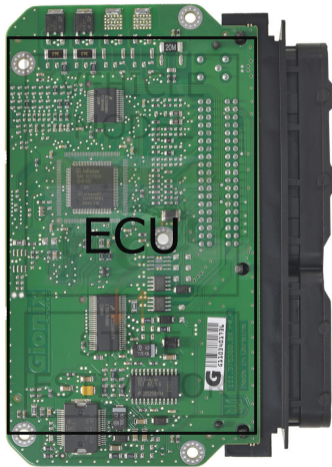
Virtual Sensing: State observer



State observer

- Several options:
 - Particles filter
 - Moving horizon estimator
 - Kalman filter
 - etc
- Kalman filter is widely used in automotive applications
- Strong background in the LIM
 - Evaluation of KF with MB models
 - New efficient KF developed

Embedded hardware: Electronic Control Unit (ECU)

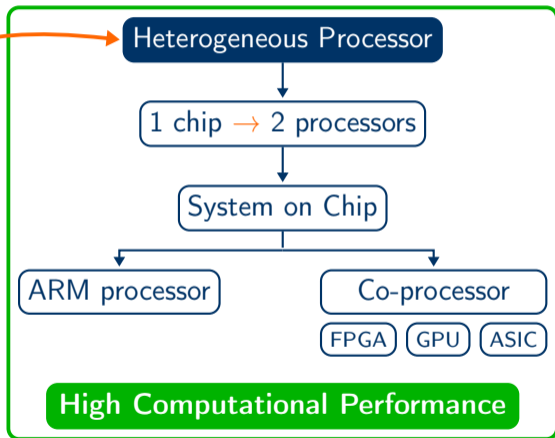
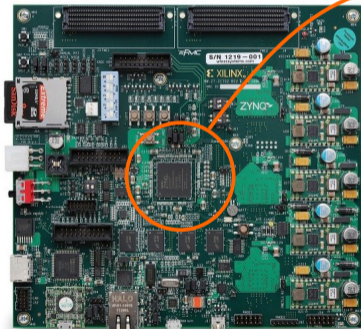


ECU

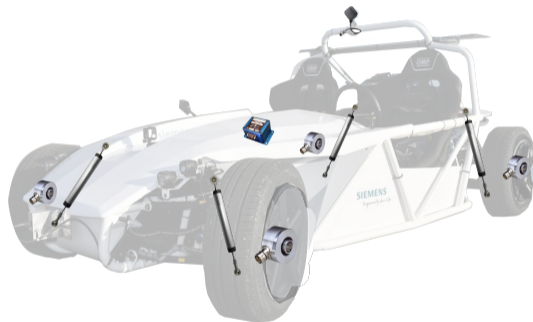
- In-vehicle embedded hardware
- Automotive standard compliant:
 - Reliability
 - Timing
 - Safety
- Low energy consumption
- Low computational capabilities

New generation embedded hardware

New generation ECU



Objectives



Virtual sensors

State
observer

- Minimal set of sensors
- Estimate any variable:
tire forces...

Vehicle
MB model

- Efficient formulation
and programming
- Accurate dynamic
simulation

Real time

New generation
embedded hardware

Objectives

Implement accurate virtual sensors for real-time in-vehicle applications

Study the suitability of FPGAs for accelerating MB simulations

Develop an accurate and efficient MB-based state observer for vehicle dynamics

Develop a friendly framework for an easy real implementation of the solution

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Multibody dynamics

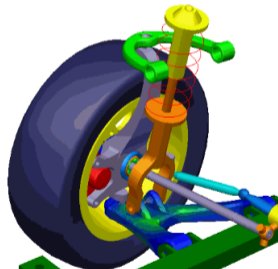
MB model

Assembly of two or more bodies imperfectly joined, having the possibility of relative movement between them

MBScoder ¹

Open source library for automatic code generation for MB dynamics

- Efficient code in multiple languages
- Different MB formulations
- Different MB coordinates
 - Natural
 - Relative (added in this thesis)



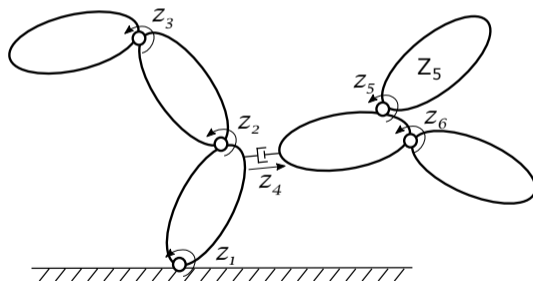
¹R. Pastorino, F. Cosco, F. Naets, W. Desmet, and J. Cuadrado, "Hard real-time multibody simulations using ARM-based embedded systems," *Multibody System Dynamics*, vol. 37, pp. 127–143, May 2016.

Semi-recursive method ²

Relative coordinates

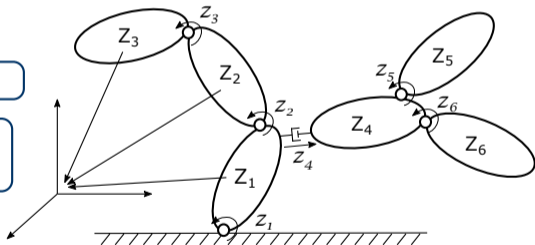
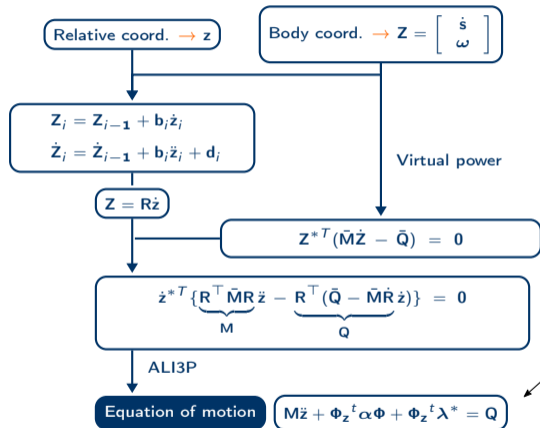
Each body is defined with respect to its previous body

- ✓ Minimum number of variables
- ✗ Complex equation of motion definition



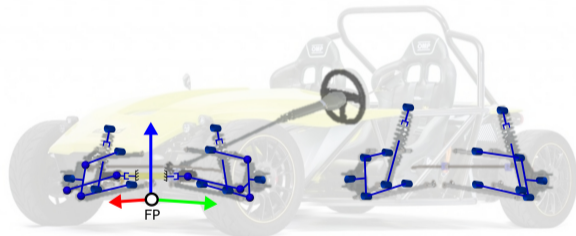
²J. Cuadrado, D. Dopico, M. Gonzalez, and M. A. Naya, "A combined penalty and recursive real-time formulation for multibody dynamics," *Journal of Mechanical Design*, vol. 126, no. 4, p. 602, 2004.

Semi-recursive method ²



²J. Cuadrado, D. Dopico, M. Gonzalez, and M. A. Naya, "A combined penalty and recursive real-time formulation for multibody dynamics," *Journal of Mechanical Design*, vol. 126, no. 4, p. 602, 2004.

Vehicle MB model



Summary

DOFs (z^i)	14
Steer	Kinematically guided
Rel. Coords. (z^d)	42
Bodies	29
Constraints	42
Tire model	TMeasy ³

³W. Hirschberg, G. Rill, and H. Weinfurter, "Tire model TMeasy," *Vehicle System Dynamics*, vol. 45, pp. 101–119, Jan. 2007.

Kalman filters based on MB dynamics

CEKF

- EKF in continuous form
- Non-linearities approximated by a Jacobian matrix
- Requires to adapt MB equations
- Stability and accuracy problems with low sampling rates

UKF

- Based on a set of deterministically chosen weighted sample points (sigma-points)
- Sigma-points are propagated through the MB equations
- Independence from MB equations and KF
- High computational cost

DEKF

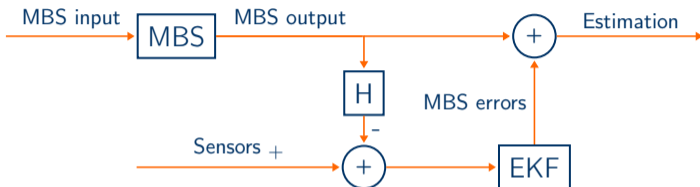
- EKF in discrete form
- Non-linearities approximated by a Jacobian matrix
- Requires to adapt MB equations

errorEKF⁴

- Indirect Kalman filter
- EKF based on the errors in the MB variables
- Independence from MB equations and KF
- High computational efficiency

⁴E. Sanjurjo, D. Dopico, A. Luaces, and M. A. Naya, "State and force observers based on multibody models and the indirect Kalman filter," *Mechanical Systems and Signal Processing*, vol. 106, pp. 210–228, June 2018.

KF: errorEKF with force estimation



1º: Prediction

$$\mathbf{x} = [\Delta z^i, \Delta \dot{z}^i, \Delta \ddot{z}^i]$$

2º: Propagation

$$\hat{\mathbf{x}}_k^- = \mathbf{0}$$

$$\mathbf{P}_k^- = \mathbf{f}_{\mathbf{x}k-1} \mathbf{P}_{k-1}^+ \mathbf{f}_{\mathbf{x}k-1}^\top + \boldsymbol{\Sigma}^P$$

3º: KF Correction

$$\tilde{\mathbf{y}}_k = \mathbf{o}_k - \mathbf{h}(\mathbf{z}_k, \dot{\mathbf{z}}_k, \ddot{\mathbf{z}}_k)$$

$$\boldsymbol{\Sigma}_k = \mathbf{h}_x \mathbf{P}_k^- \mathbf{h}_x^\top + \boldsymbol{\Sigma}_k^S$$

$$\mathcal{K}_k = \mathbf{P}_k^- \mathbf{h}_x^\top \boldsymbol{\Sigma}_k^{-1}$$

$$\hat{\mathbf{x}}_k^+ = \hat{\mathbf{x}}_k^- + \mathcal{K}_k \tilde{\mathbf{y}}_k$$

$$\mathbf{P}_k^+ = (\mathbf{I} - \mathcal{K}_k \mathbf{h}_x) \mathbf{P}_k^-$$

4º: MB Correction

$$\hat{\mathbf{x}}_k^+ \rightarrow [\Delta \hat{\mathbf{z}}^d, \Delta \hat{\dot{\mathbf{z}}}^d, \Delta \hat{\ddot{\mathbf{z}}}^d]$$

$$\Delta \hat{\mathbf{Q}}^d = \mathbf{0}$$

$$\Delta \hat{\mathbf{Q}}^i = \hat{\mathbf{M}}^i \ddot{\mathbf{z}}^i - \hat{\mathbf{Q}}^i$$

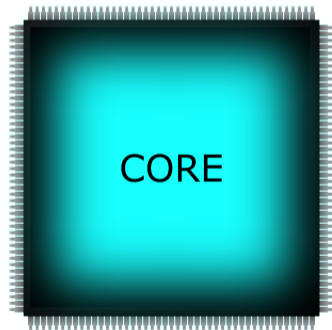
$$\Delta \hat{\mathbf{Q}} = [\Delta \hat{\mathbf{Q}}^i \quad \Delta \hat{\mathbf{Q}}^d]$$

Outline

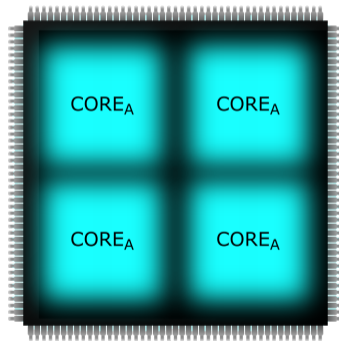
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Modern hardware analysis

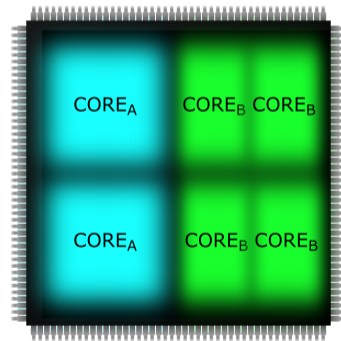
Single Core Processor



Homogeneous Multicore Processor



Heterogeneous Multicore Processor



Modern hardware analysis

Single Core Processor

- ✓ High computational power in one core
- ✓ Simpler to program
- ✗ Over-provisioned: same core for any application
 - ✗ Low area efficiency
 - ✗ Low power efficiency

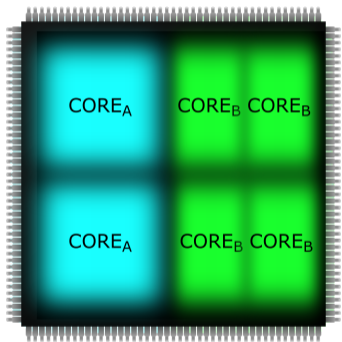
Homogeneous Multicore Processor

- ✗ Lower computational power per core
- ✓ High computational power through parallelization
 - ✓ Improved area efficiency
 - ✓ Improved power efficiency
- ✗ Over-provisioned

Heterogeneous Multicore Processor

- ✗ Lower computational power per core
- ✓ High computational power through parallelization
- ✓ Fit-for-purpose cores
 - ✓ Highest area efficiency
 - ✓ Highest power efficiency

Heterogeneous processors for scientific computing

CORE_A

Conventional embedded processor

CORE_B

ASIC

- ✓ Tailored for an application
- ✓ Highest performance
- ✗ Expensive
- ✗ Long development times

CORE_B

GPU

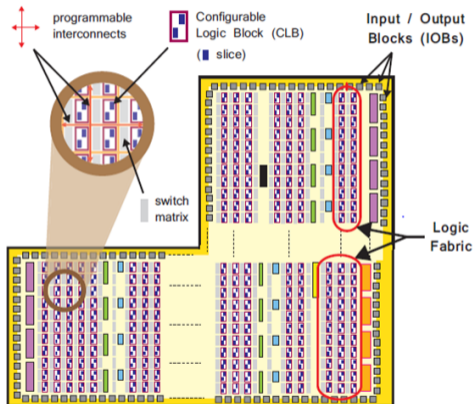
- ✓ Programmable
- ✓ Large number of cores
- ✗ Best suited for larger systems
- ✗ All cores are of the same type

CORE_B

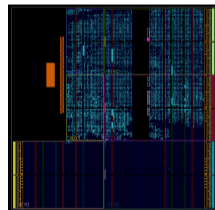
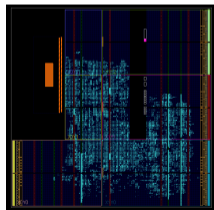
FPGA

- ✓ Programmable
- ✓ Fit-for-purpose
- ✓ Freedom for parallelization
- ✗ Limited hardware resources

Field Programmable Gate Array (FPGA)



- Set of wires, logic gates and registers
- Combining each element, a dedicated computer unit can be “built” for a specific application
- Freedom in design to improve performance



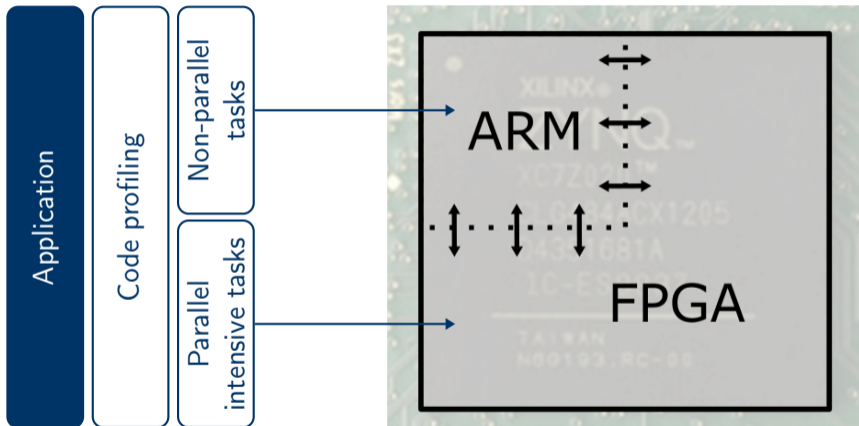
Selected Hardware



Zynq-7000 XC7Z020

- ARM Cortex-A9
 - Dual core
 - Max. freq: 667 MHz
- FPGA Artix-7
- Low-end device (2012)
- Commonly used in automotive applications
 - Computer vision
 - Control purposes

Hardware/Software partitioning



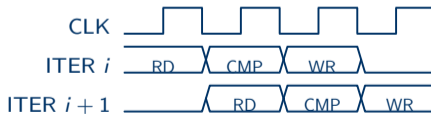
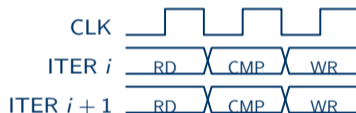
Parallelization

Parallelization

Leads to an increment on the computational efficiency

Remarks

- Different types:
 - Unroll
 - Pipeline
- Data dependency is an important factor



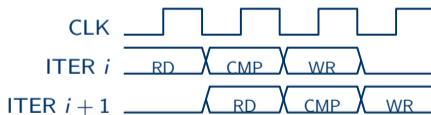
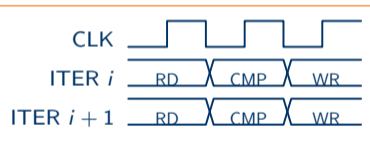
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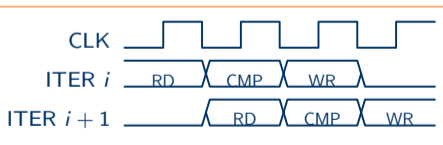
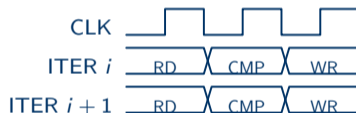
Parallelization

Parallelization

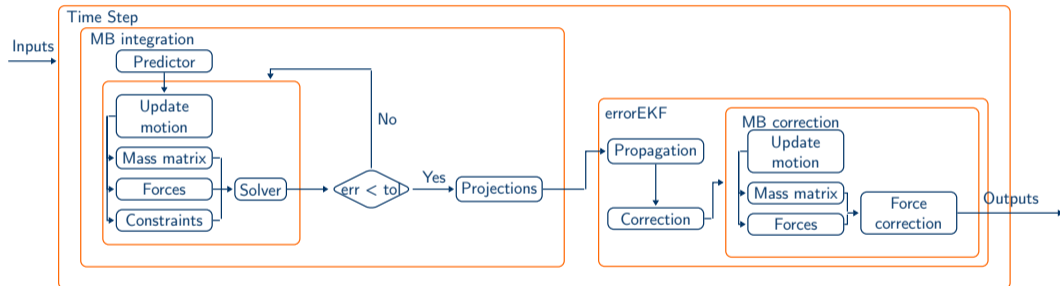
Leads to an increment on the computational efficiency

Remarks

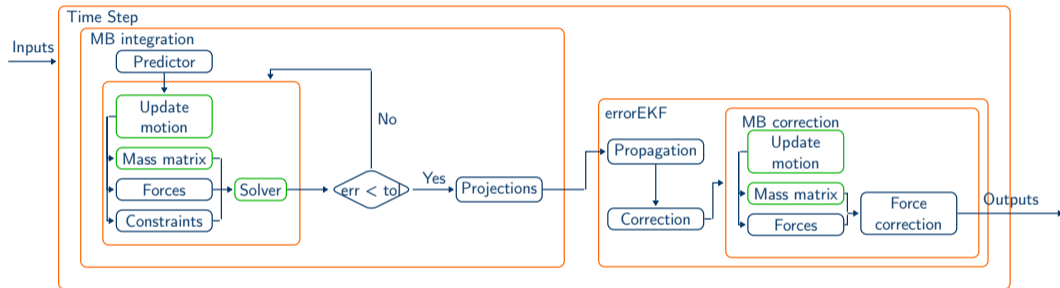
- Different types:
 - Unroll
 - Pipeline
- Data dependency is an important factor



Virtual sensors algorithm: profiling



Virtual sensors algorithm: profiling



Mass matrix  11.06
8.35

Update motion  34.15
33.35

Solve system  12.89
12.44

Mass matrix calculation

No data dependency

Body coordinates

Indiv. Mass Matrix

$$\bar{M}_i = \begin{bmatrix} ml & -m\tilde{g} \\ m\tilde{g} & J - m\tilde{g}\tilde{g} \end{bmatrix}$$

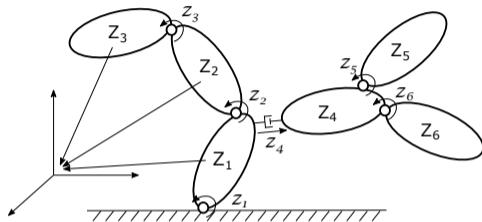
Coordinates relation

$$Z_i = Z_{i-1} + b_i \dot{z}_i$$

$$\dot{Z}_i = \dot{Z}_{i-1} + b_i \ddot{z}_i + d_i$$

$$Z = Rz$$

$$R = \begin{bmatrix} b_1 & 0 & 0 & 0 & 0 & 0 \\ b_1 & b_2 & 0 & 0 & 0 & 0 \\ b_1 & b_2 & b_3 & 0 & 0 & 0 \\ b_1 & 0 & 0 & b_4 & 0 & 0 \\ b_1 & 0 & 0 & b_4 & b_5 & 0 \\ b_1 & 0 & 0 & b_4 & 0 & b_6 \end{bmatrix}$$



Data dependency

Relative coordinates

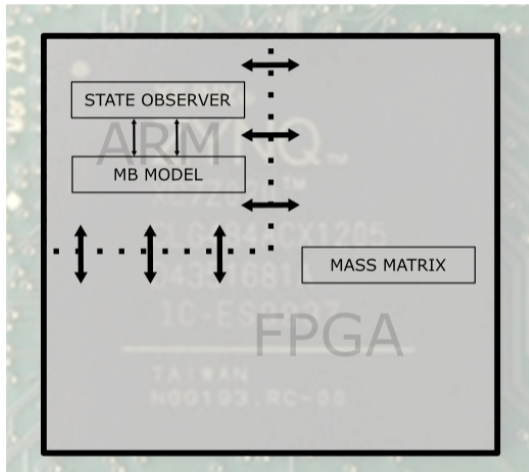
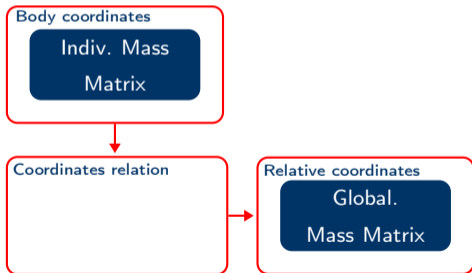
Global. Mass Matrix

$$M = R^T \bar{M} R$$

FPGA implementation: mass matrix calculation (strategy 1)



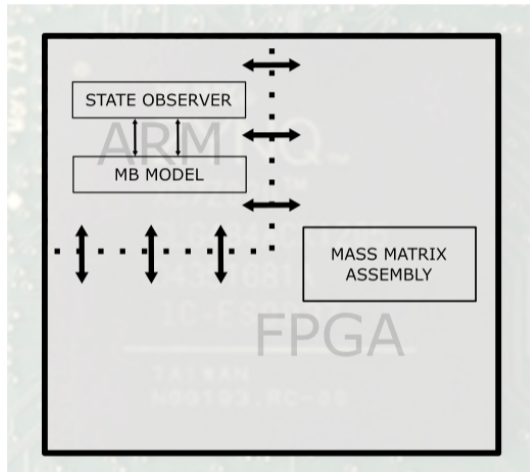
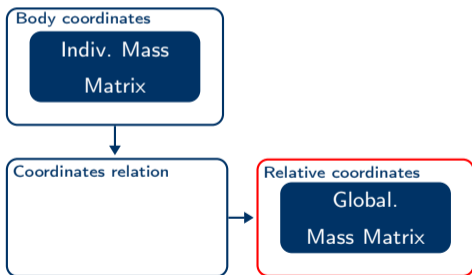
NOT ENOUGH FPGA RESOURCES



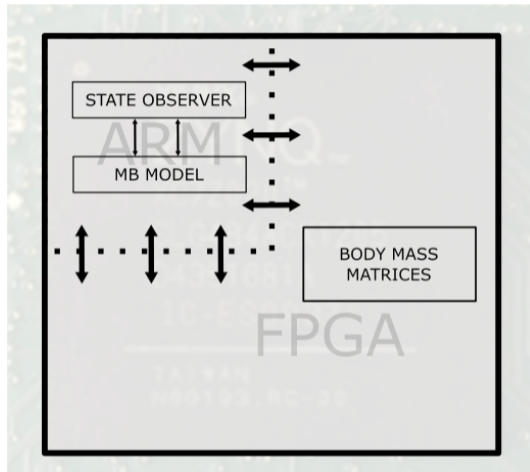
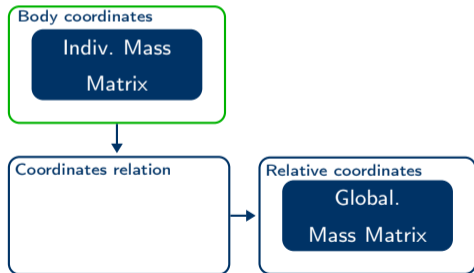
FPGA implementation: mass matrix calculation (strategy 2)



NOT ENOUGH FPGA RESOURCES



FPGA implementation: mass matrix calculation (strategy 3)



FPGA implementation: mass matrix calculation (strategy 3)

Strategy 3

ARM

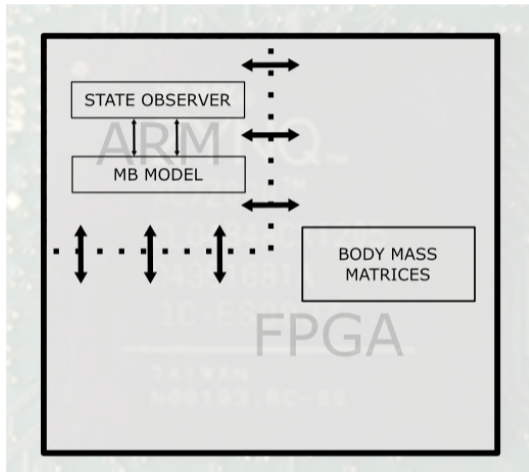
MB-based state observer

FPGA

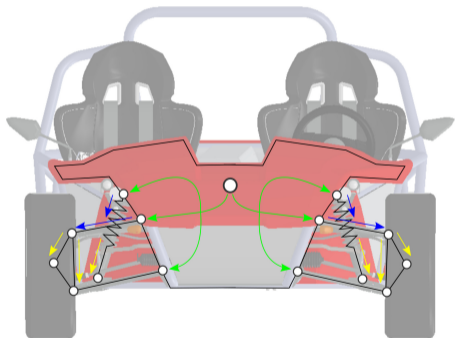
Indiv. mass matrices

Implementation summary

Parallel	Resources	Latency	Speed-up
No	Yes	696	-
Unroll	No	24	x29
Pipeline	Yes	52	x13.4



Update motion



Update motion

$[z, \dot{z}, \ddot{z}]$

Motion of the bodies (r_{cdg} , \dot{r}_{cdg} , ω , etc.)

Remarks

Root-to-leafs procedure

Data dependency between bodies

Pipeline opportunity

FPGA implementation: update motion (strategy 1)

Strategy 1

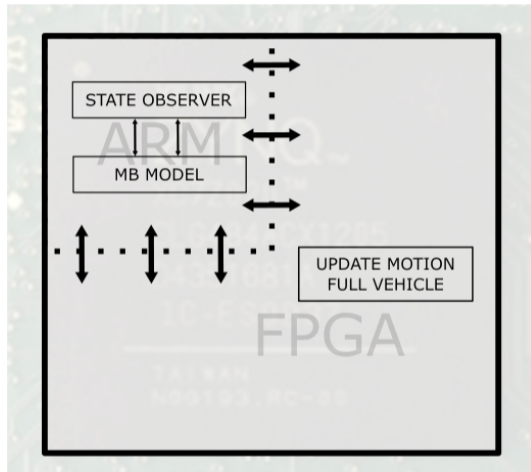
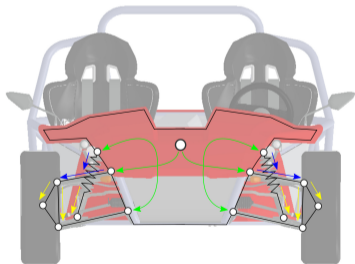
ARM

MB-based state observer

FPGA

Full update motion calc.

NOT ENOUGH FPGA RESOURCES



FPGA implementation: update motion (strategy 2)

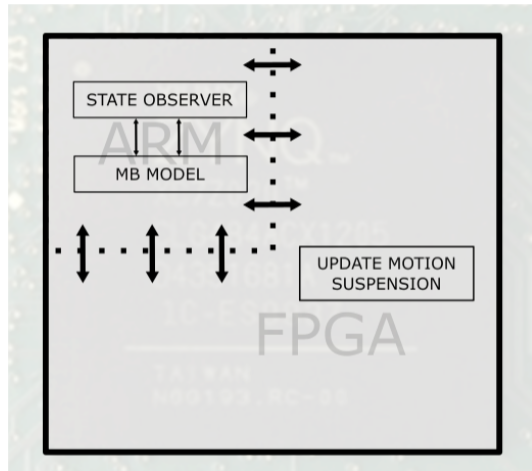
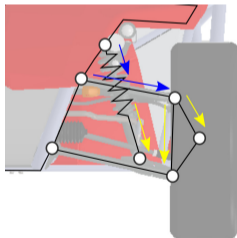
Strategy 2

ARM

MB-based state observer

FPGA

Susp. update motion calc.



FPGA implementation: update motion (strategy 2)

Strategy 2

ARM

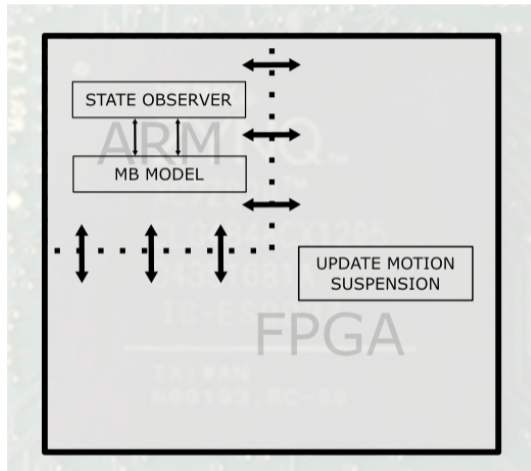
MB-based state observer

FPGA

Susp. update motion calc.

Implementation summary

Parallel	Resources	Latency	Speed-up
No	Yes	3194	-
Pipeline	Yes	407	x7.9



Solver of linear system of equations

$$\mathbf{Ax} = \mathbf{b}$$

Solvers

LU factorization

QR factorization

Gauss-Jordan

Cholesky factorization

Equation of motion

$$\mathbf{M}\ddot{\mathbf{z}} + \Phi_{\mathbf{z}}^t \boldsymbol{\alpha} \Phi + \Phi_{\mathbf{z}}^t \boldsymbol{\lambda}^* = \mathbf{Q}$$

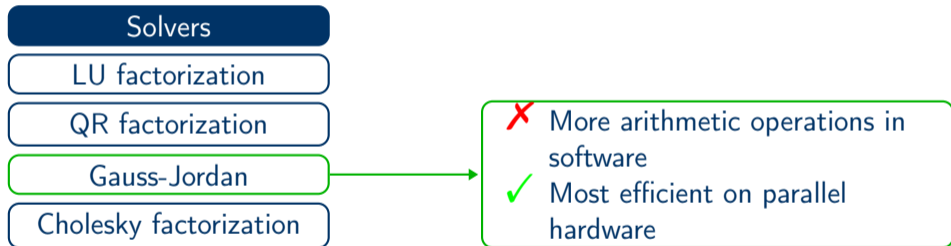
Trapezoidal rule

$$\mathbf{f}(\mathbf{z}_{n+1}) = \mathbf{0}$$

Newton-Raphson

$$\left. \frac{\partial \mathbf{f}(\mathbf{z})}{\partial \mathbf{z}} \right|_{\mathbf{z}=\mathbf{z}_{n+1,i}} (\mathbf{z}_{n+1,i+1} - \mathbf{z}_{n+1,i}) = -\mathbf{f}(\mathbf{z}_{n+1,i})$$

Solver of linear system of equations



FPGA implementation: solver

Strategy 1

ARM

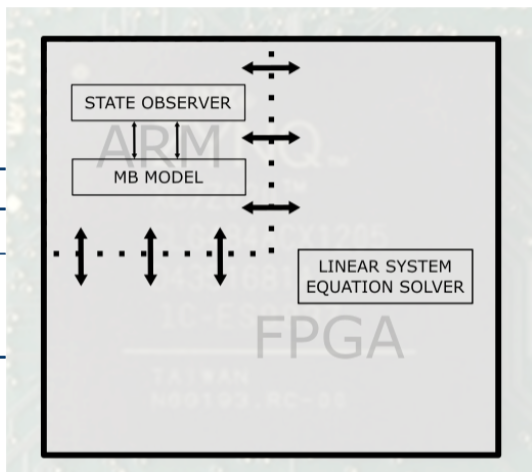
MB-based state observer

FPGA

Solver ⁵

Implementation summary

Parallel	Resources	Latency	Speed-up
No	Yes	928270	-
Option 1	No	10667	x87
Option 2	Yes	16428	x56.5

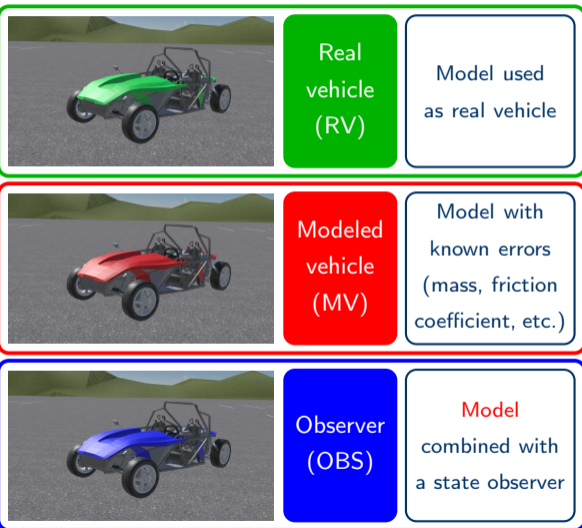


⁵ J. P. David, "Low latency and division free Gauss–Jordan solver in floating point arithmetic," *Journal of Parallel and Distributed Computing*, vol. 106, pp. 185–193, Aug. 2017.

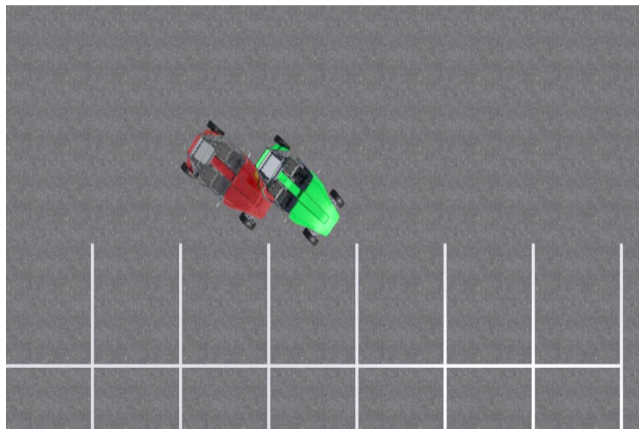
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Methodology



Complete vehicle MB model: maneuver



Maneuver

- Constant throttle position
- Constant steer at 5 s

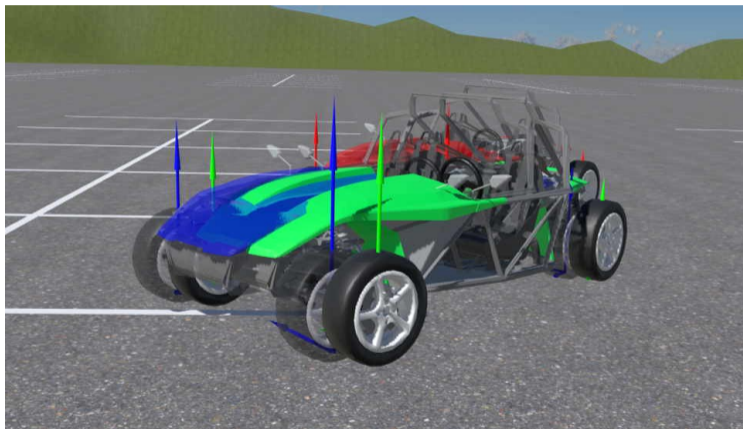
Real vehicle

Mass = 600kg
 $\mu = 0.8$

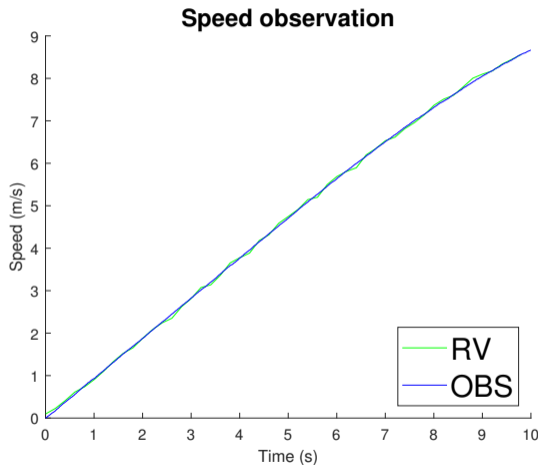
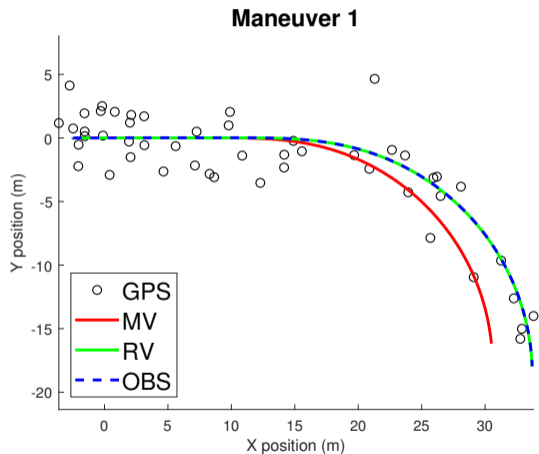
Model

Mass = 700kg
 $\mu = 1.0$

Estimations (errorEKF + complete vehicle MB model)

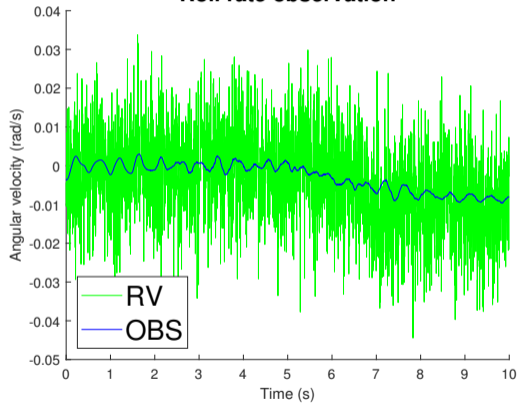


Estimations (errorEKF + complete vehicle MB model): sensors

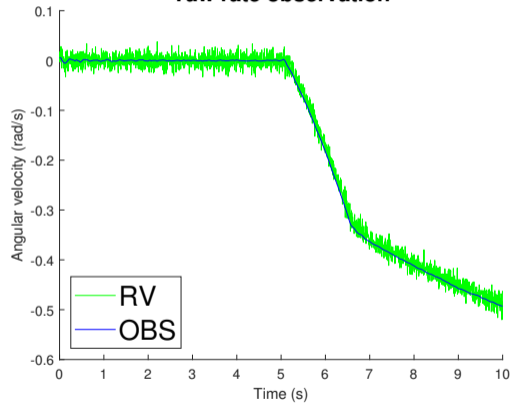


Estimations (errorEKF + complete vehicle MB model): sensors

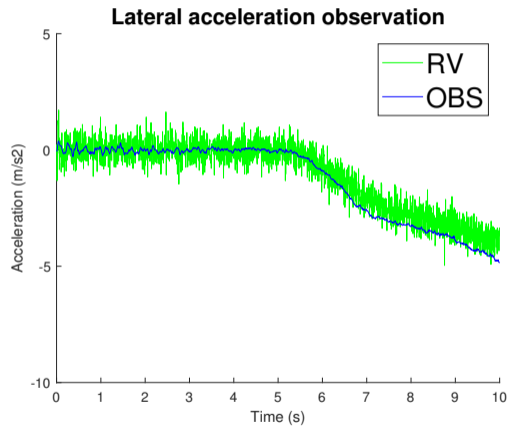
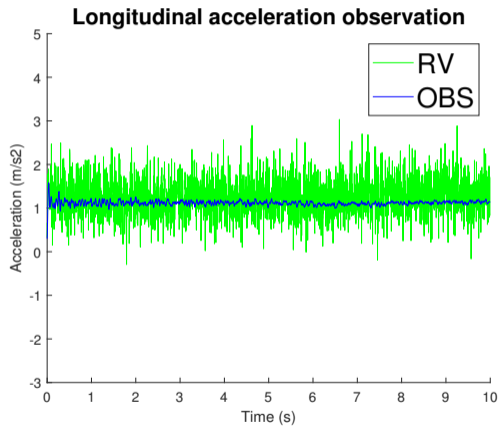
Roll rate observation



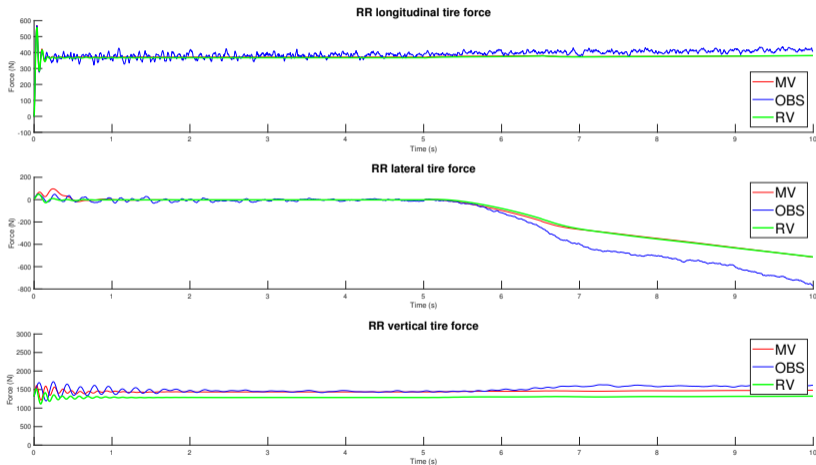
Yaw rate observation



Estimations (errorEKF + complete vehicle MB model): sensors



Estimations (errorEKF + complete vehicle MB model): tire forces



Implementation (errorEKF + complete vehicle MB model)

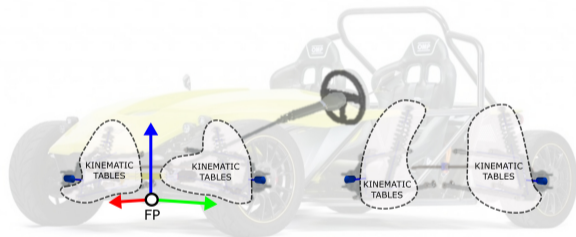
Summary Report							
ARM	Version		Simulation Time (s)	Time Step (s)	Elapsed Time (s)	Average of Iterations	Tolerance
	FPGA						
Full OBS	-		10	0.004	81.870	9.083	10^{-5}
Full OBS	-		10	0.004	38.284	1.419	10^{-3}
OBS	GJ		10	0.004	64.957	8.652	10^{-5}
OBS	GJ		10	0.004	33.459	1.388	10^{-3}
OBS	Inidv. Mass Matrix		10	0.004	83.622	9.153	10^{-5}
OBS	Susp. Post-Process		10	0.004	128.009	16.792	10^{-5}

Implementation (errorEKF + complete vehicle MB model)

Summary Report						
ARM	Version	Simulation Time (s)	Time Step (s)	Elapsed Time (s)	Average of Iterations	Tolerance
	FPGA					
Full OBS	-	10	0.004	81.870	9.083	10^{-5}
Full OBS	-	10	0.004	38.284	1.419	10^{-3}
OBS	GJ	10	0.004	64.957	8.652	10^{-5}
OBS	GJ	10	0.004	33.459	1.388	10^{-3}
OBS	Inidv. Mass Matrix	10	0.004	83.622	9.153	10^{-5}
OBS	Susp. Post-Process	10	0.004	128.009	16.792	10^{-5}

NO REAL-TIME PERFORMANCE

Simplified vehicle MB model

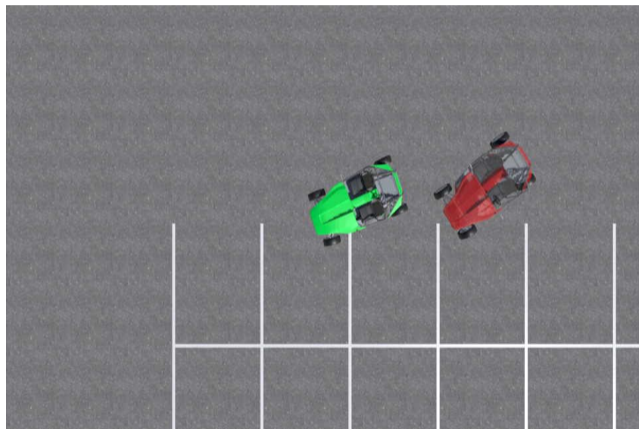


Summary

DOFs	14
Suspension	Kinematic tables ⁶
Rel. Coords.	14
Bodies	9
Tire model	TMeasy

⁶ J. Cuadrado, D. Vilela, I. Iglesias, A. Martín, and A. Peña, "A multibody model to assess the effect of automotive motor in-wheel configuration on vehicle stability and comfort," in *2013 ECCOMAS Thematic Conference on Multibody Dynamics*, p. 10, 2013.

Simplified vehicle MB model: maneuver 1



Maneuver

- Constant throttle position
- Constant steer at 5 s

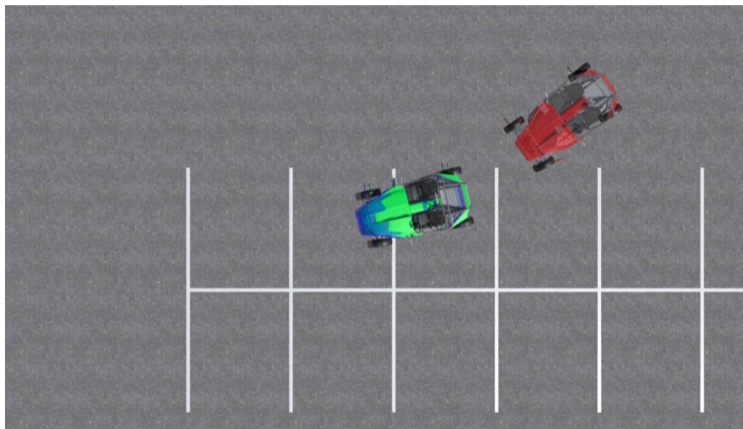
Real vehicle

Mass = 600kg
 $\mu = 0.8$

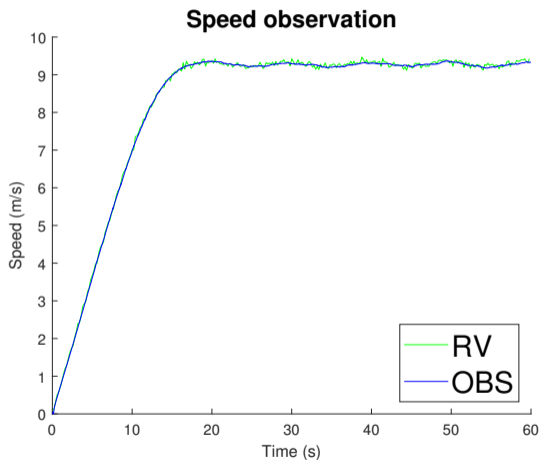
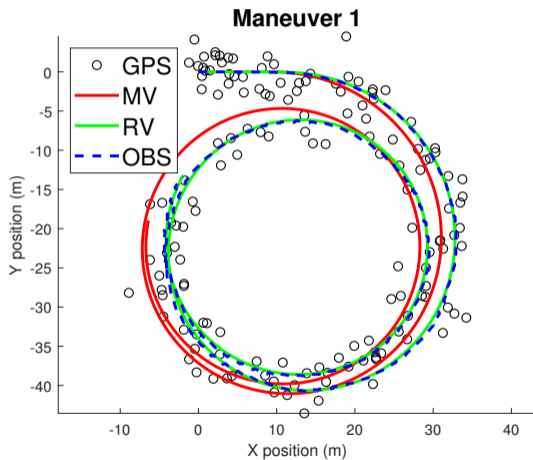
Model

Mass = 700kg
 $\mu = 1.0$

Estimations maneuver 1 (errorEKF + simplified vehicle MB model)

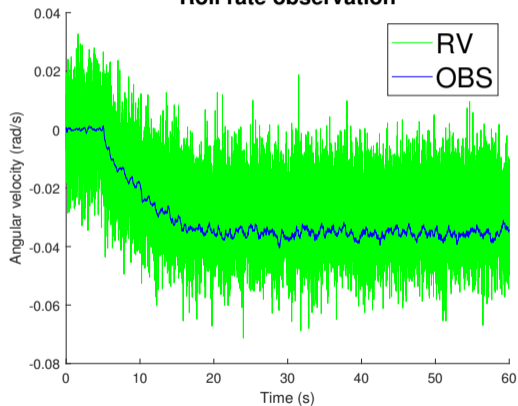


Estimations maneuver 1 (errorEKF + simplified vehicle MB model): sensors

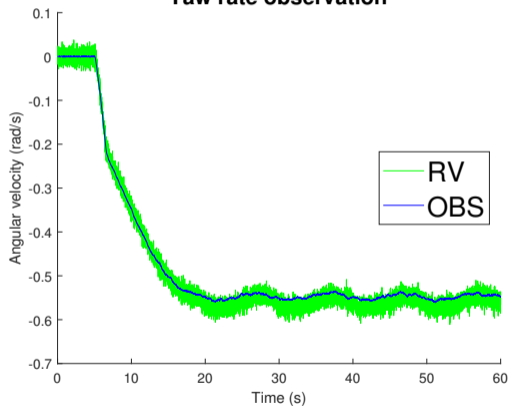


Estimations maneuver 1 (errorEKF + simplified vehicle MB model): sensors

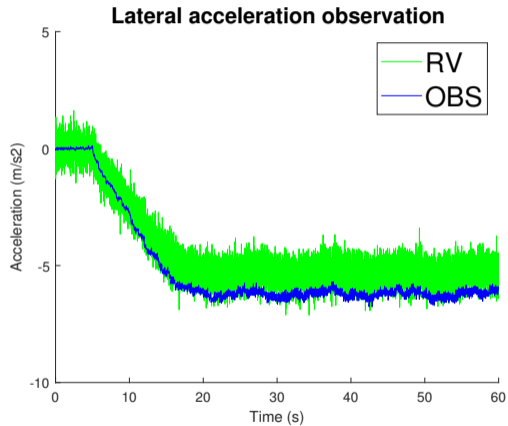
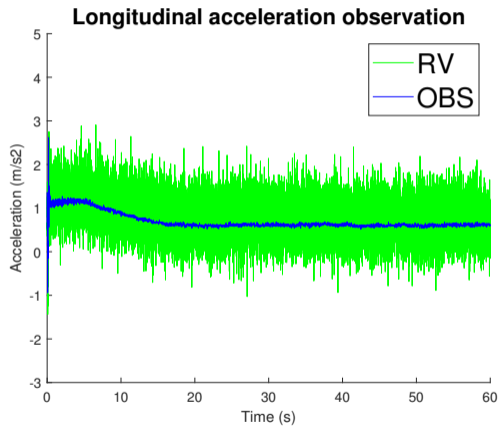
Roll rate observation



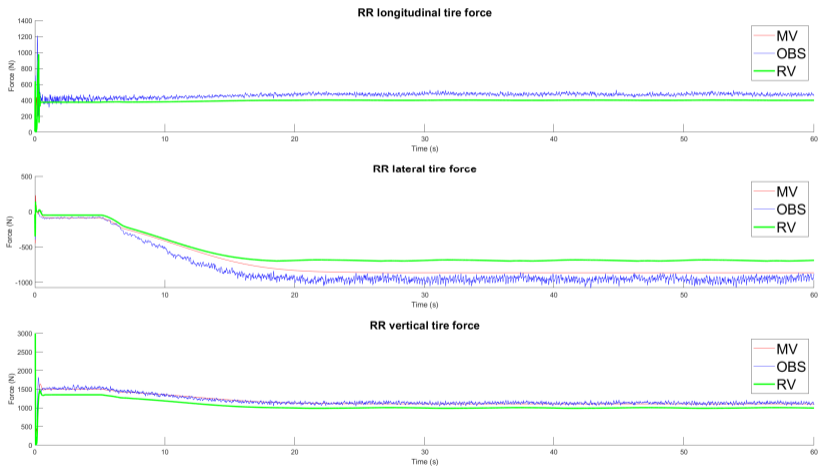
Yaw rate observation



Estimations maneuver 1 (errorEKF + simplified vehicle MB model): sensors



Estimations maneuver 1 (errorEKF + simplified vehicle MB model): tire forces



Simplified vehicle MB model: maneuver 2



Maneuver

- Constant throttle position
- Constant steer at 5 s

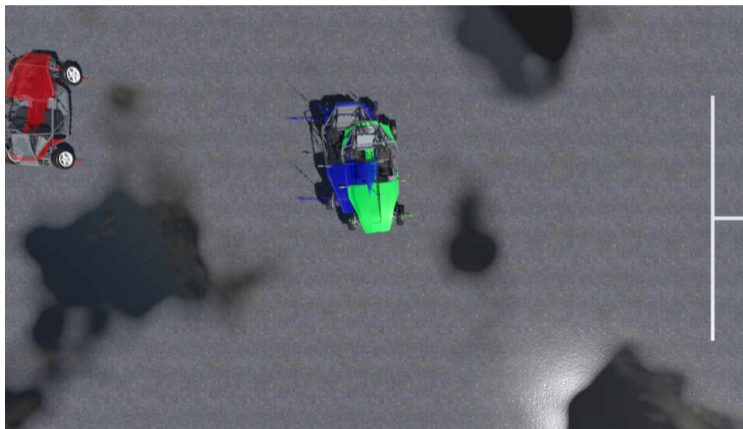
Real vehicle

$Mass = 600kg$
 $\mu = 0.6$

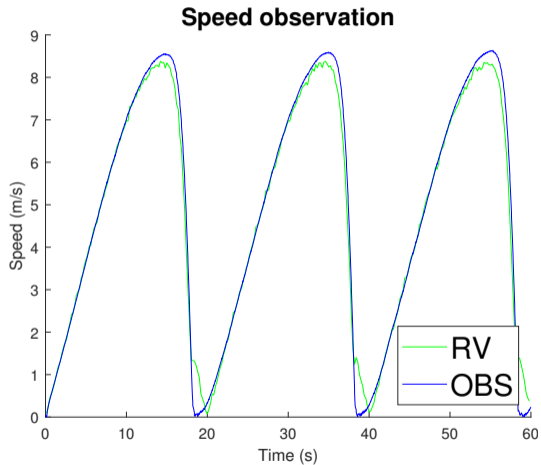
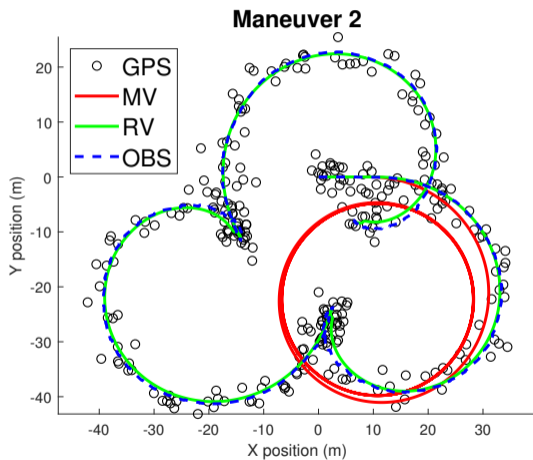
Model

$Mass = 700kg$
 $\mu = 1.0$

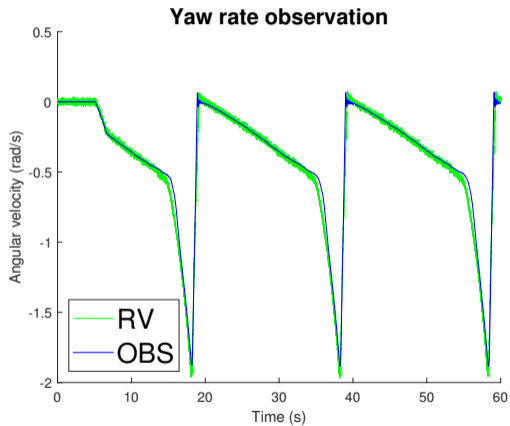
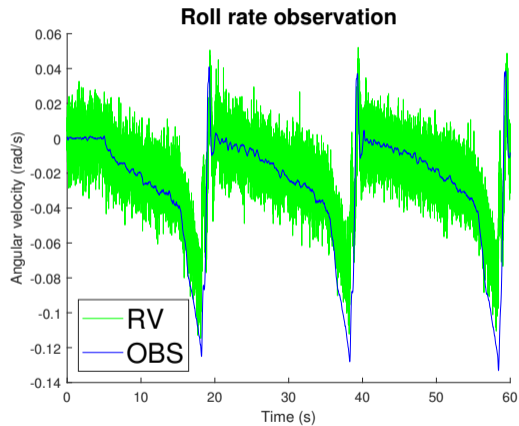
Estimations maneuver 2 (errorEKF + simplified vehicle MB model)



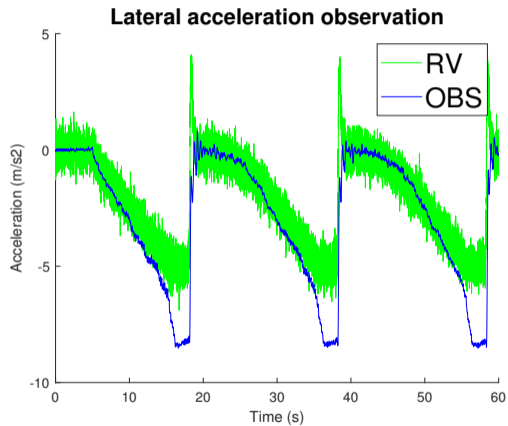
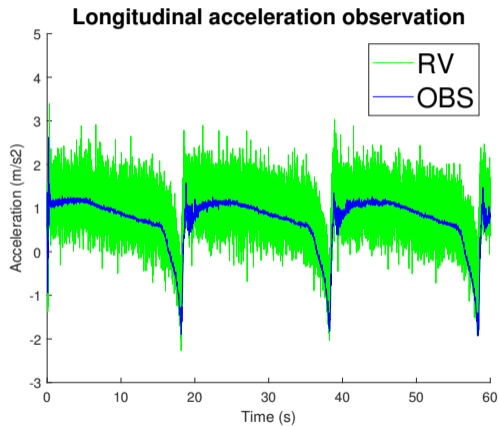
Estimations maneuver 2 (errorEKF + simplified vehicle MB model): sensors



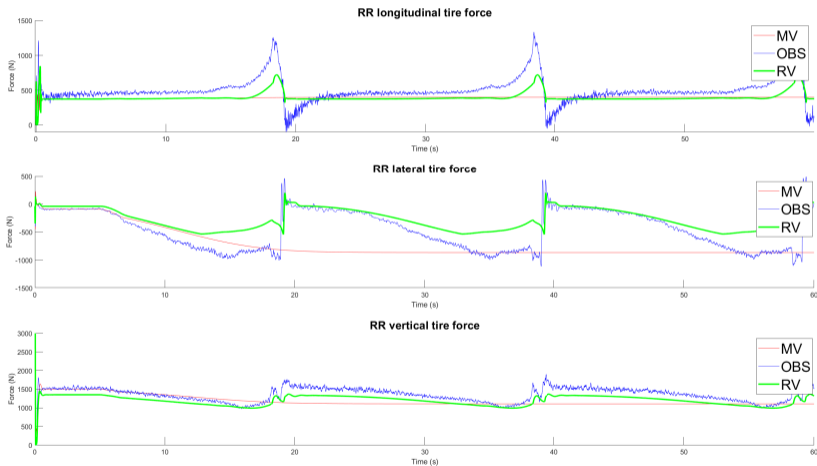
Estimations maneuver 2 (errorEKF + simplified vehicle MB model): sensors



Estimations maneuver 2 (errorEKF + simplified vehicle MB model): sensors



Estimations maneuver 2 (errorEKF + simplified vehicle MB model): tire forces



Estimations (errorEKF + simplified vehicle MB model): RMSE

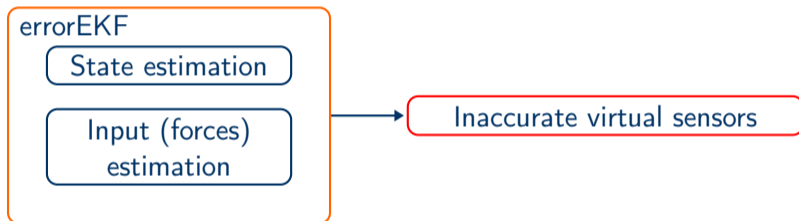
Root-mean-square error			
Magnitude	Maneuver 1 errorEKF	Maneuver 2 errorEKF	Sensor
Position (m)	0.1988	0.4023	1.9075
X accel. (m/s^2)	0.1319	0.3018	0.4492
Y accel. (m/s^2)	0.7923	1.5429	0.447
Z accel. (m/s^2)	0.3496	0.3662	0.4485
RR long. tire force (N)	76.09	165.32	-
RR lat. tire force (N)	237.69	265.58	-
RR vert. tire force (N)	144.25	180.09	-

errorEKF

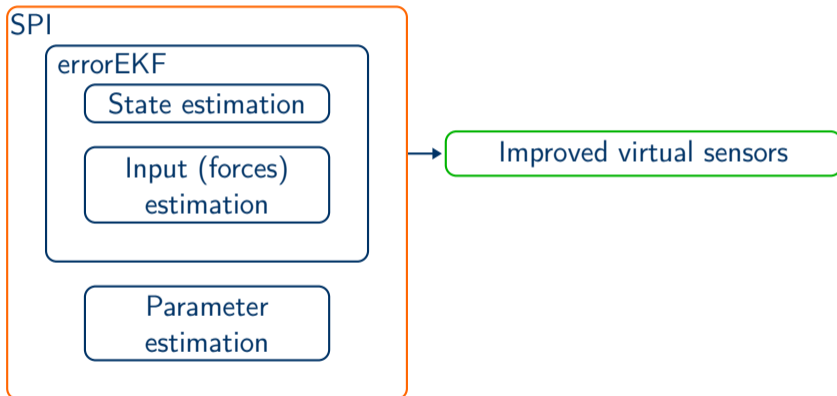
- ✓ Accurate position estimations
- ✓ Accurate longitudinal dynamics
- ✗ High error in lateral dynamics
- ✗ High error in tire forces

Mass and μ errors
are not fully corrected

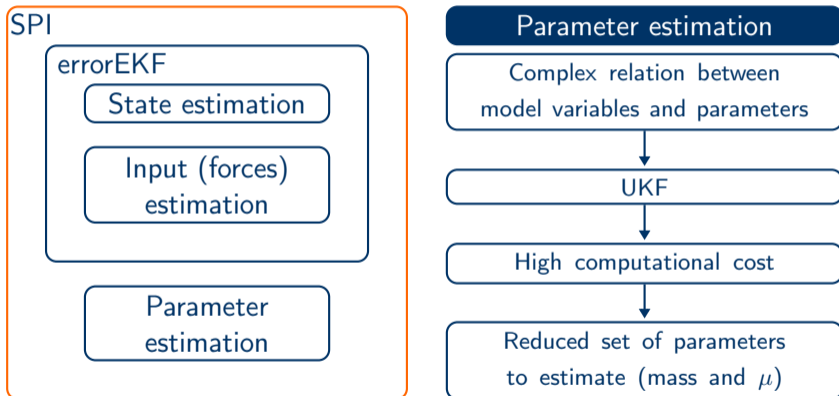
State-parameter-input observer



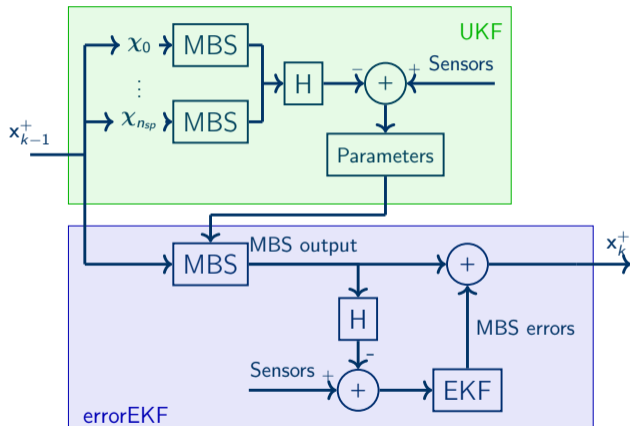
State-parameter-input observer



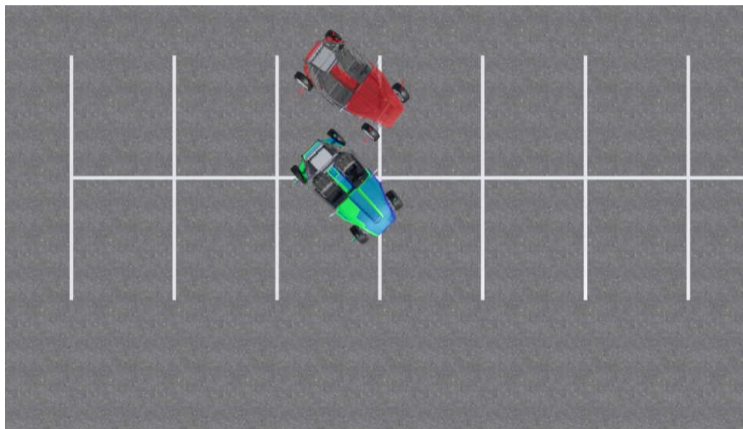
State-parameter-input observer



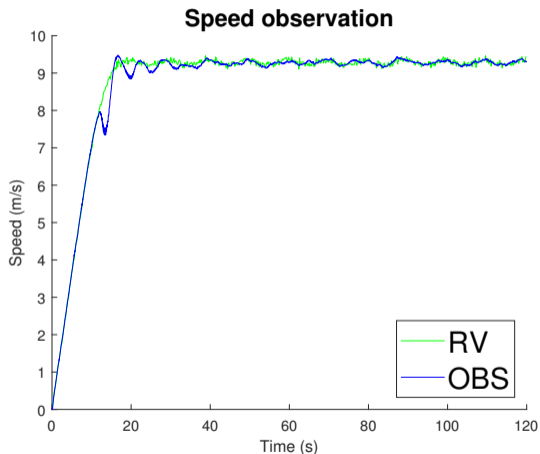
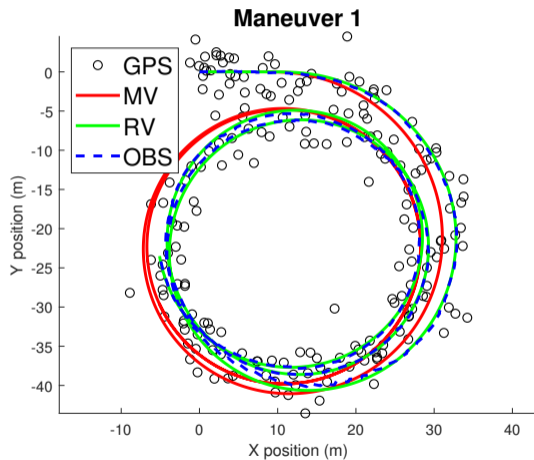
State-parameter-input observer



Estimations maneuver 1 (SPI + simplified vehicle MB model)

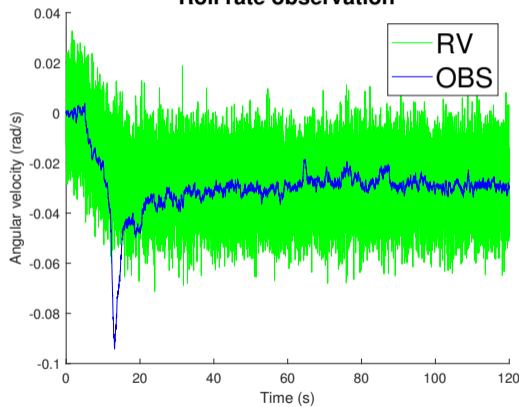


Estimations maneuver 1 (SPI + simplified vehicle MB model): sensors

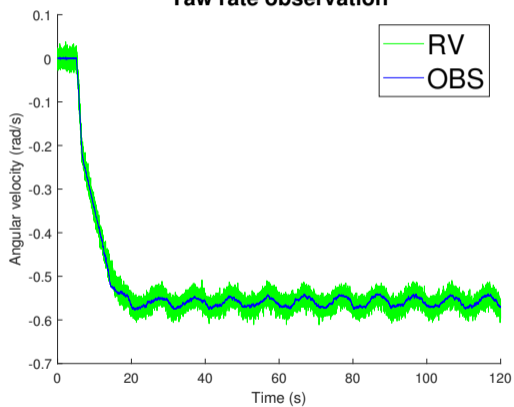


Estimations maneuver 1 (SPI + simplified vehicle MB model): sensors

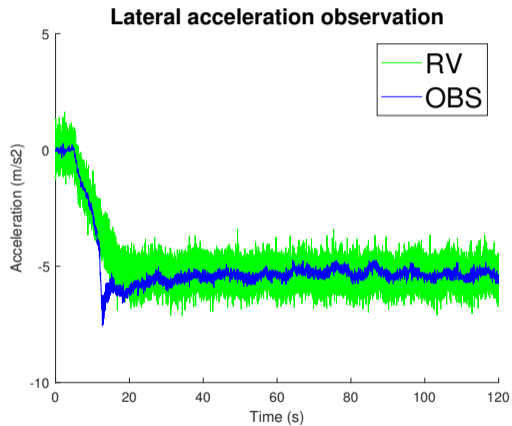
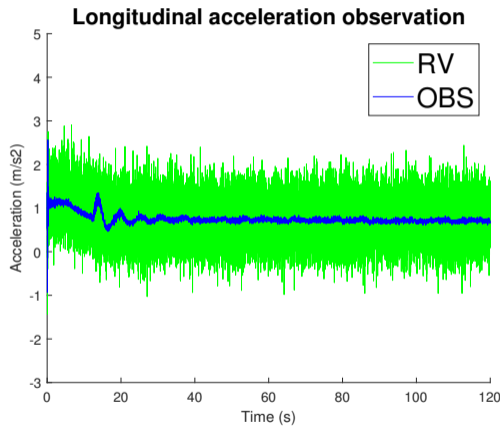
Roll rate observation



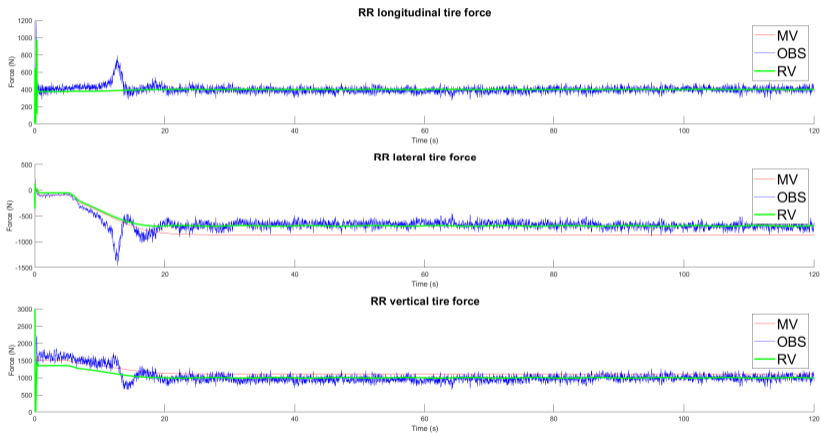
Yaw rate observation



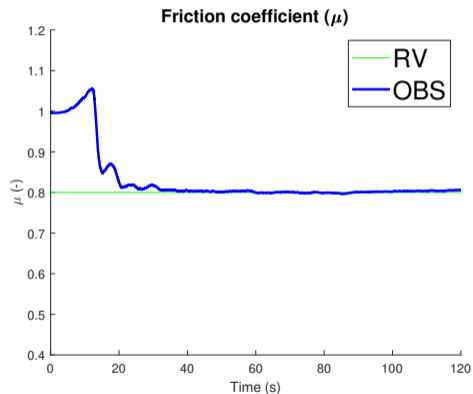
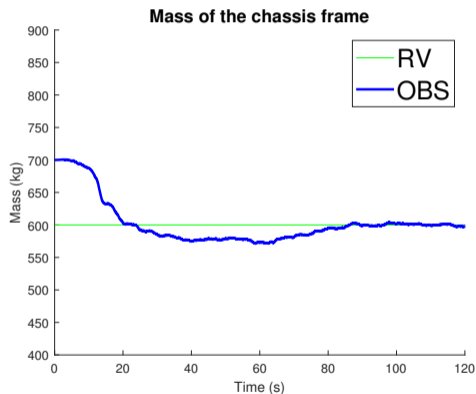
Estimations maneuver 1 (SPI + simplified vehicle MB model): sensors



Estimations maneuver 1 (SPI + simplified vehicle MB model): tire forces



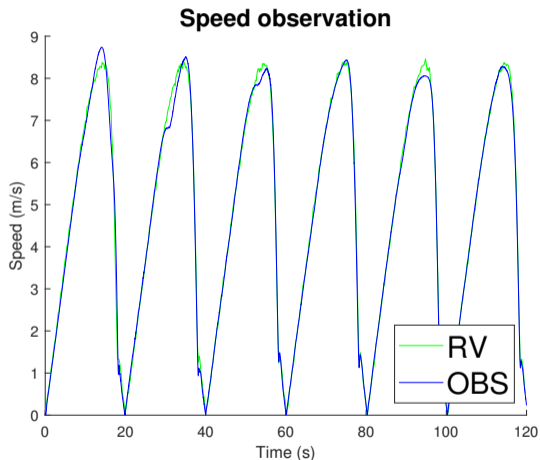
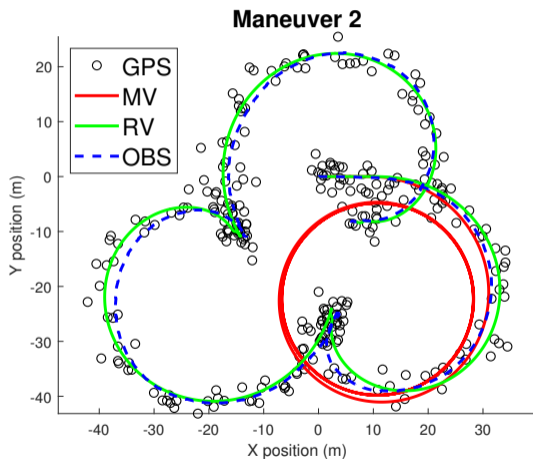
Estimations maneuver 1 (SPI + simplified vehicle MB model): parameters



Estimations maneuver 2 (SPI + simplified vehicle MB model)

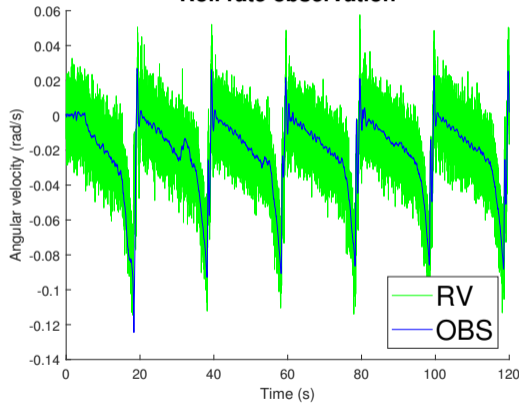


Estimations maneuver 2 (SPI + simplified vehicle MB model): sensors

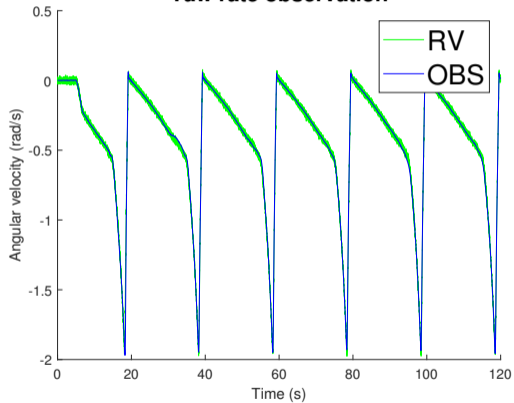


Estimations maneuver 2 (SPI + simplified vehicle MB model): sensors

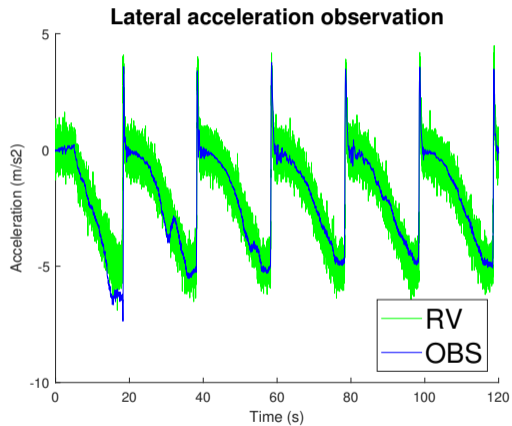
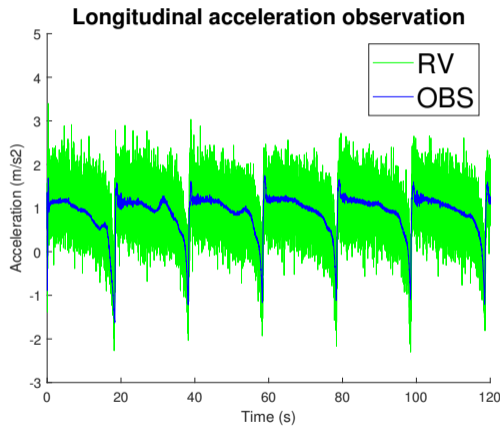
Roll rate observation



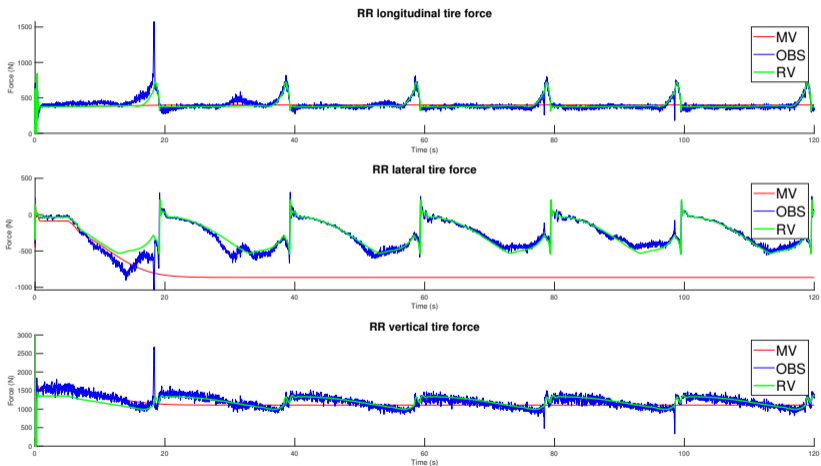
Yaw rate observation



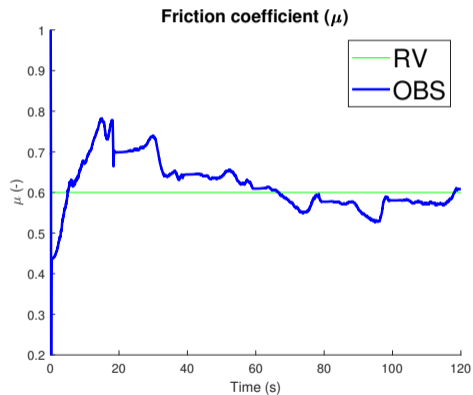
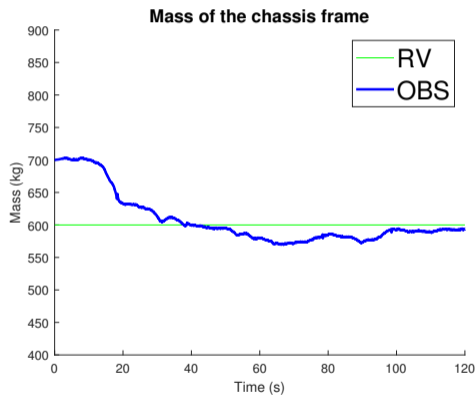
Estimations maneuver 2 (SPI + simplified vehicle MB model): sensors



Estimations maneuver 2 (SPI + simplified vehicle MB model): tire forces



Estimations maneuver 2 (SPI + simplified vehicle MB model): parameters



Estimations (SPI + simplified vehicle MB model): RMSE

Magnitude	Root-mean-square error			
	Maneuver 1		Maneuver 2	
	SPI	errorEKF	SPI	errorEKF
Position (m)	0.2196	0.1988	0.4793	0.4023
X accel. (m/s^2)	0.0343	0.1319	0.0634	0.3018
Y accel. (m/s^2)	0.1551	0.7923	0.2750	1.5429
Z accel. (m/s^2)	0.1022	0.3496	0.1121	0.3662
RR long. tire force (N)	28.27	76.09	28.41	165.32
RR lat. tire force (N)	57.77	237.69	41.27	265.58
RR vert. tire force (N)	79.48	144.25	75.30	180.09

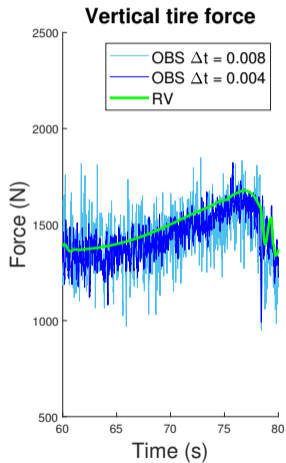
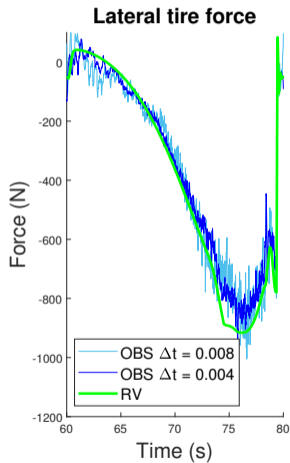
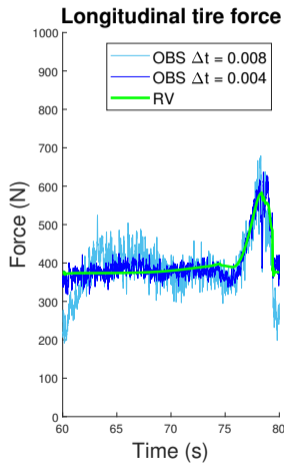
SPI

- ✓ Improved accuracy
- ✓ Long. tire force error from 41% to 7%
- ✓ Lat. tire force error from 50% to 9%
- ✓ Vert. tire force error from 18% to 8%
- ✗ Computational cost?

Implementation (errorEKF/SPI + simplified vehicle MB model)

Summary Report						
Version		Simulation Time (s)	Time Step (s)	Elapsed Time (s)	Average of Iterations	Tolerance
ARM	FPGA					
Full OBS (errorEKF)	-	10	0.004	7.673	1.554	10^{-5}
Full OBS (SPI)	-	10	0.004	21.114	1.512	10^{-5}
OBS (errorEKF)	GJ	10	0.004	7.465	1.511	10^{-5}
OBS (SPI)	GJ	10	0.004	20.158	1.544	10^{-5}
Full OBS (SPI)	-	10	0.008	13.3456	3.055	10^{-5}
Full OBS (SPI)	-	10	0.008	9.381	1.046	$2 \cdot 10^{-4}$
OBS (SPI)	GJ	10	0.008	12.843	3.134	10^{-5}
OBS (SPI)	GJ	10	0.008	8.957	1.047	$2 \cdot 10^{-4}$

Implementation (errorEKF/SPI + simplified vehicle MB model)



Implementation (errorEKF/SPI + simplified vehicle MB model)

Root-mean-square error			
Magnitude	SPI ($\Delta t = 4 \text{ ms}$)	SPI ($\Delta t = 8 \text{ ms}$)	errorEKF ($\Delta t = 4 \text{ ms}$)
RR long. tire force (N)	28.41 (7%)	57.12 (14%)	165.32 (41%)
RR lat. tire force (N)	41.27 (9%)	63.06 (12%)	265.58 (50%)
RR vert. tire force (N)	75.30 (8%)	135.73 (13%)	180.09 (18%)

Outline

- 1 Introduction
- 2 Model-based state observers
- 3 New generation embedded hardware
- 4 Use-case application
- 5 Conclusions and future work

Conclusions

FPGA in multibody simulations

- FPGAs can be used for accelerating MB simulations
- FPGA guidelines:
 - Profile the code
 - Detect bottlenecks of the simulation
 - Analyze data dependencies
 - Check the available FPGA resources
 - Parallelize the code
- The amount of resources is a critical factor
- The model size and features affect to the final acceleration level

Virtual sensors based on MB models

- The errorEKF shows high efficiency, but low accuracy for tire-forces estimation
- The developed SPI observer increases the accuracy through parameter estimation
- Error reduction from:
 - 50% to 9% in lateral forces
 - 41% to 7% in longitudinal forces
 - 18% to 8% in vertical forces

Conclusions

Real-time performance on embedded hardware

- A full vehicle MB model is expensive for real-time applications on embedded hardware
- A simplified vehicle MB model offers higher efficiency
- Virtual sensors in real time are provided with the SPI observer combined with the simplified vehicle model:
 - Frequency of 125Hz
 - Around 10-15% error in tire force estimation

Virtual sensor framework

- MB modeling: MBScoder is improved with the addition of relative coordinates
- The state observer is compliant with the FMI 2.0 Standard:
 - High level of abstraction for new users
 - Easy integration with many tools

Future work

FPGA in multibody simulations

- Test devices with higher resources
- Develop a procedure for optimally select the best candidates of a MB simulation to be implemented on FPGAs

Virtual sensors based on MB models

- Replace the UKF of the SPI observer by an EKF to increase the computational efficiency
- Explore the tuning process of the filter noises
- Implement the observer in a real vehicle and test it on different maneuvers

Works derived from this thesis

- Published journal papers
 - A.J. Rodriguez, R. Pastorino, A. Carro-Lagoa, K. Janssens and M.A. Naya. Hardware acceleration of multibody simulations for real-time embedded applications. *Multibody System Dynamics* (2020).
- Submitted journal papers (under review)
 - A.J. Rodriguez, E. Sanjurjo, R. Pastorino and M.A. Naya. State, parameter and input observers based on multibody models and Kalman filters for vehicle dynamics. *Mechanical Systems and Signal Processing*.

Conference communications

- A.J. Rodriguez, R. Pastorino, M.A. Naya, E. Sanjurjo and W. Desmet. Real-time estimation based on multibody dynamics for automotive embedded heterogeneous computing. In *8th ECCOMAS Thematic Conference on Multibody Dynamics*, Prague, Czech Republic, June 2017.
- E. Sanjurjo, D. Dopico, M.A. Naya and A.J. Rodriguez. Indirect state and force estimator based on multibody models. In *8th ECCOMAS Thematic Conference on Multibody Dynamics*, Prague, Czech Republic, June 2017.
- A.J. Rodriguez, R. Pastorino, M.A. Naya and E. Sanjurjo. Virtual sensing on automotive embedded heterogeneous platforms. In *15th European Automotive Congress (EAEC 2017)*, Madrid, Spain, October 2017.
- A.J. Rodriguez, R. Pastorino, A. Luaces, E. Sanjurjo and M.A. Naya. Implementation of state observers based on multibody dynamics on automotive platforms in real-time. In *5th Joint Int. Conference on Multibody System Dynamics (IMSD 2018)*, Lisbon, Portugal, June 2018.
- E. Sanjurjo, A.J. Rodriguez, D. Dopico, A. Luaces and M.A. Naya. State and input observer for the multibody model of a car. In *5th Joint Int. Conference on Multibody System Dynamics (IMSD 2018)*, Lisbon, Portugal June, 2018.
- A.J. Rodriguez, R. Pastorino, E. Sanjurjo, A. Luaces and M.A. Naya. Implementación de Observador de Estados basado en Modelos Multicuerpo en Tiempo Real en Plataformas Embebidas. In *XXII Congreso Nacional de Ingeniería Mecánica*, Madrid, Spain, September 2018.

Implementation in embedded systems of state observers based on multibody dynamics

